



POWERHOLD

PREMIUM CARPET ADHESIVE

Adhesivo ultra superior para alfombra

DESCRIPTION:

Powerhold 3500 Premium Carpet Adhesive is a premium quick grabbing adhesive designed for installing carpet in a direct glue down or double glue down application. It can also be used to install fibrous felt back sheet flooring. It is recommended for installation of the following carpet backings: Action-Bac, Sponge-Rubber, Latex Unitary, High Density Foam, Latex Foam, and the majority of carpet backings found in the market place today.

Powerhold 3500 Adhesive **cannot** be used for vinyl backed carpet, vinyl cushion backed sheet goods or urethane unitary carpeting.

While the adhesive is designed to meet the challenges of poorly ventilated areas, sufficient air exchanges are still required to ensure proper curing of any latex-based adhesive.

Powerhold 3500 Adhesive is LEED compliant and is also compliant with South Coast Air Quality Management District Rule 1168.

E.Q. 4.1: Low-Emitting Materials: Adhesives & Sealants

E.Q. 4.3: Low-Emitting Materials: Carpet Systems

M.R. 5.1: Regional Materials: 10% Extracted, Processed & Manufactured Regionally

M.R. 5.2: Regional Materials: 20% Extracted, Processed & Manufactured Regionally

***LEED points are based on all materials used on a project.**

SUBFLOOR PREPARATION:

Follow all manufacturer's recommendations and industry standards regarding sub-floor preparation. Moisture tests are required on all concrete sub-floors regardless of grade level, if freshly poured or classified as an older slab. Moisture testing should be performed by ASTM F1869 Calcium Chloride Tests with moisture levels not to exceed five (5) pounds per Twenty-Four (24) hours per one thousand (1000) square feet or, ASTM F2170 In Situ Relative Humidity Test with moisture levels not to exceed eighty (80) percent. Additional information with regard to these tests and results can be obtained through Powerhold's Technical Service Department.

DIRECTIONS:

1. Subfloor must be clean, dry, smooth and free of any contamination, which may interfere with the adhesive bond. Seal all chalky, very porous.
2. Follow floor covering manufacturer's recommendations regarding layout, cutting, seaming and maintenance.
3. Allow the adhesive to tack up when installing urethane

foam backed carpet.

4. While the adhesive is designed to meet the challenges of poorly ventilated areas, sufficient air exchanges are still required to ensure proper curing of any latex-based adhesive.
5. Spread adhesive with the recommended notched trowel leaving ridges of sufficient height to establish complete transfer to back of floor covering. Trowel sizes may need to be adjusted due to subfloor porosity, floor covering backing and open time requirements.
6. Lay most floor coverings into adhesive within 20 minutes. Use the tacky dry installation method when installing non-porous backed carpeting. Lift floor covering periodically to check adhesive transfer to the backing. 100% adhesive transfer is required to promote maximum adhesive bond.
7. Roll carpet using the floor covering manufacturer's recommended roller shortly after installation. Seams require seam sealing.
8. Follow the Carpet and Rug Institute Carpet Installation Standard 2009 where appropriate.

RECOMMENDED SUBSTRATES:

- Concrete
- Portland Based Underlayers
- Properly Prepared Gypsum
- APA Approved Plywood
- Terrazzo
- Fiber Cement Underlayment
- Radiant Heated Sub-floors
- Properly Prepared VCT (Single Layer)
- Properly Prepared Sheet Vinyl (Single Layer, fully adhered)

RESTRICTIONS:

1. Do not use to install any vinyl or PVC flooring.
2. For Interior installations only.
3. Do not install over adhesive residue including cutback.
4. Do not install when MVER is over 5 lbs per 1,000 sf per 24 hours, per ASTM F1869.
5. Do not install when relative humidity is over 80%, per ASTM F 2170.
6. Do not install when ambient temperature is not between 60°F & 95°F.
7. Do not install when ambient relative humidity is above 65%.
8. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

3500



3500

WARRANTY:

Powerhold offers a limited warranty for this product when used in accordance with printed specifications. A copy of the limited warranty can be obtained by calling technical service at 800-832-9023 or visiting powerhold.com.

TECHNICAL DATA:

Base Polymer:.....	SBR
Color:.....	Light Tan
VOC Content :.....	<1 gram per liter
pH:.....	9.9
Consistency:.....	Paste
Storage:.....	40°-95°F
Application Temperature:.....	60°-95°F
Traffic Restrictions:.....	Foot Traffic after 12 hours, Heavy Traffic after 24 for wet-set Foot Traffic after 4 hours, Heavy Traffic after 12 hours for dry-set
Open Time:.....	15-20 minutes depending on porosity and ambient conditions
Freeze/Thaw Stability:.....	5 cycles @ 20°F

PACKAGING

4 Gallon (15.14 L) Black Plastic Pails

SHELF LIFE

One Year in Unopened Container

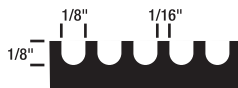
RECOMMENDED TROWEL SIZE AND COVERAGE:



Moderate Backed Carpet
Use a 3/32" x 3/32" x 3/32" V-notch
13 sq/yards per gallon



Heavy Backed Carpet
Use a 1/8" x 1/8" x 1/8" V-notch
8 sq/yards per gallon



Carpet to Cushion in Double Stick
Use a 1/8" x 1/8" x 1/16" U-notch
5 sq/yards per gallon



Felt Backed Sheet Flooring / Cushion to Substrate
Use a 1/16" x 1/16" x 1/16" Square-notch
20 sq/yards per gallon