



POWERHOLD

SPRAY CONTACT ADHESIVE

Adhesivo de contacto en aerosol

**PH
525**

DESCRIPTION:

Powerhold 525 High Performance General Purpose Adhesive is designed to perform on a multitude of substrates such as high pressure laminates, wood, polyurethane foams, fabrics, paper and many others.

THE POWERHOLD 525 IS NOT RECOMMENDED FOR POST-FORMING LAMINATES OR FOR USE ON VINYL ACCESSORY PRODUCTS SUCH AS REDUCER STRIPS, VINYL STAIR NOSINGS, ETC.

Its unique lace spray pattern offers low soak-in for better adhesion and extended coverage. It has a fan tip for controlled placement of the glue. This product offers a fast tack while keeping economics in mind.

SURFACE PREPARATION:

Materials to be bonded must be clean and dry, free of oil, dirt, paint, moisture, grease, etc. Adhesives and substrates must be 65°F or higher prior to, during and after bonding.

DIRECTIONS:

**SHAKE WELL BEFORE USING
FOR INDUSTRIAL USE ONLY**

1. Hold PH 525 six to eight inches from surface to be bonded and apply a uniform coating.
2. For porous materials allow several seconds but no more than five minutes before bonding.
3. Then bond together while still tacky.

4. On non-porous materials spray both surfaces and allow one minute before bonding.
5. For a non-permanent bond, apply lightly to one surface, wait five minutes before bonding.
6. For non-metallic substrates, compatibility testing is recommended of production parts in typical operating environments.
7. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the end user's intended use.

CLEAN-UP:

Powerhold 050 Solvent Cleaner

FOR MORE INFORMATION READ SAFETY DATA SHEET

KEEP OUT OF REACH OF CHILDREN.

WARRANTY:

Powerhold offers a limited warranty for this product when used in accordance with printed specifications. A copy of the limited warranty can be obtained by calling technical service at 800-832-9023 or visiting powerhold.com.

PACKAGING

12 Ounce (340 g) Containers

SHELF LIFE

Limited to one year from date of manufacture

TECHNICAL DATA:

Base Polymer:.....	Solvent
Color:.....	Translucent
VOC Content :.....	1,460 grams per liter
Consistency:.....	Fluid
Storage:.....	40°-95°F
Application Temperature:.....	60°-95°F
Traffic Restrictions:.....	N/A
Open Time:.....	1-5 minutes
Freeze/Thaw Stability:.....	Yes