



POWERHOLD

NON-FLAMMABLE OUTDOOR CARPET ADHESIVE

Pegamento al aire libre no inflamable de la alfombra

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DESCRIPTION:

POWERHOLD 715, is a non-flammable, high-solids, advanced cross-linking resin blend adhesive recommended for the interior or exterior installation of exterior grade (Action Bac®), unitary backed, or rubber backed carpet over approved substrates. DO NOT use to install vinyl back carpet. The cross-linking technology is formulated to develop early green strength for immediate grab, and gradually build into a tenacious waterproof bond when fully cured. A solvent-free, low-odor adhesive that meets all Federal, State and local government air quality regulations.

FOR INSTALLATION OF:

Use POWERHOLD 715 for carpets with the following backings: Marine-back (over porous surfaces only), latex-back, poly-back, needle-punched, dry-back, Action Bac®, unitary backed, or rubber backed carpet.

USE WITH:

POWERHOLD 715 can be used over the following: above, on, or below grade concrete; APA registered underlayment grade exterior plywood; and asphalt surfaces. This adhesive is not recommended for use on substrates where hydrostatic pressure, excessive moisture or alkali exists. Do not use over pressure treated lumber or plywood.

PRIOR TO INSTALLATION:

Substrate must be clean, level and dry. Remove all foreign substances such as wax, grease, dirt and any substance or chemical that would interfere with a good bond. Fill all holes and cracks with a cement based patching compound. Sand high spots, install felt or hardboard underlayment over tongue and groove flooring to eliminate the possibility of telegraphing. For best results, the room, floor covering and adhesive should be 65°F (18°C) or above for 24 hours before, during and after the installation.

INSTALLATION INSTRUCTIONS:

The substrate, adhesive and flooring must be acclimated to acceptable temperature and humidity for a

minimum of 48 hours before, during and 72 hours after installation. Do not use at temperature below 60°. Open time will vary with fluctuation of temperature and humidity or porosity of the substrate. The completed installation must remain dry for a minimum of 72 hours after completion to allow adhesive to cure. Protect from rain and sprinklers during this time.

1. Follow carpet manufacturer's guidelines for layout, design, seaming, and any special precautions for installation.
2. Spread adhesive using recommended trowel. Allow adhesive a 10-minute flash off time before installing carpet. On non-porous substrates allow 10-20 minutes flash off time before installing carpet. Working time will be approximately 60 minutes depending on temperature and humidity conditions.
3. Lay in carpet, making sure adhesive properly transfers to the back of the carpet.
4. Seal seams according to manufacturer's recommendations.
5. Roll flooring in both directions with a lightweight 30-50 lb. (13.61-22.68 kg) roller. Rolling the floor will insure proper transfer of adhesive to the recessed areas of the carpet.
6. Restrict traffic for a minimum of 24 hours after installation is complete. Drying of adhesive will vary with fluctuations of temperature and humidity of the environment.

Clean Up: Use white cloth dampened with water while adhesive is still wet. If dried use POWERHOLD Cleaning Solvent.

CAUTION:

DO NOT take internally. If swallowed, DO NOT induce vomiting. Call a physician immediately. KEEP OUT OF REACH OF CHILDREN.



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TECHNICAL SPECIFICATIONS

For Product No.: 715
Powerhold Trade Name: Outdoor Carpet Adhesive - Non Flammable
VOC's: Negligible
Base: Synthetic rubber, resin
Color: Tan
Consistency: Medium viscosity
Open Time: up to 30 minutes
Flammability: Non Flammable
Freeze Thaw Stability: Stable
Clean Up -
When Adhesive is wet: Warm soapy water
When Adhesive is dry: POWERHOLD Cleaning Solvent

PACKAGING

4 Gallon (15.14L) Black Pails; 4 - 1 Gallon (3.785L) Pails and 12 - 1 Quart (0.95L) Containers

SHELF LIFE

1 - Year when stored in original, unopened container

COVERAGE (APPROXIMATE)

1/8" x 1/8" x 1/16"

Up to 110 sq. ft./gal.
Up to 2.7 sq. meters/liter
3.2 mm x 3.2 mm x 1.6 mm
• Marine-back (over porous surfaces),
latex-back, poly-back, needle-punched,
dry-back.

3/32" x 3/32" x 3/32"

Up to 160 sq. ft./gal.
Up to 4.0 sq. meters/liter
2.4mm x 2.4mm x 2.4mm
• Marine-back (over porous surfaces),
latex-back, poly-back, needle-punched,
dry-back.