



POWERHOLD 4000

PREMIUM CARPET FLOORING ADHESIVE

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DESCRIPTION:

Powerhold 4000 Carpet Flooring Adhesive is recommended for the installation of most carpet backings used in heavy commercial applications. Powerhold 4000 is an extremely aggressive adhesive which develops quick tack, for those hard to hold installations. Powerhold 4000 is an excellent choice for installing carpet with Action-Bac, latex unitary, hot melt, or Enhancer backings, in addition to the majority of carpet backings found in the market today. Powerhold 4000 can also be used in the installation of fibrous backed resilient floor covering.

While the adhesive is designed to meet the challenges of poorly ventilated areas, sufficient air exchanges are still required to ensure proper curing of any latex-based adhesive.

Powerhold 4000 Adhesive is LEED compliant and is also compliant with South Coast Air Quality Management District Rule 1168.

LEED CONTRIBUTION:

E.Q. 4.1: Low-Emitting Materials: Adhesives & Sealants

E.Q. 4.3: Low-Emitting Materials: Carpet Systems

M.R. 5.1: Regional Materials: 10% Extracted, Processed & Manufactured Regionally

M.R. 5.2: Regional Materials: 20% Extracted, Processed & Manufactured Regionally

**LEED points are based on all materials used on a project.*

SUB-FLOOR PREPARATION:

Follow all manufacturer's recommendations and industry standards regarding sub-floor preparation. Moisture tests are required on all concrete sub-floors regardless of grade level, if freshly poured or classified as an older slab. Moisture testing should be performed by ASTM F1869 Calcium Chloride Tests with moisture levels not to exceed eight (8) pounds per Twenty-Four (24) hours per one thousand (1000) square feet or ASTM F2170 In Situ Relative Humidity Test with moisture levels not to exceed eighty-five (85) percent. Additional information with regard to these tests and results can be obtained through Powerhold's Technical Service Department.

INSTALLATION DIRECTIONS:

1. Subfloor must be clean, dry, smooth and free of any contamination which may interfere with the adhesive bond. Seal all chalky, very porous.
2. Follow floor covering manufacturer's recommendations regarding layout, cutting, seaming and maintenance.
3. Allow the adhesive to tack up when installing urethane foam backed carpet.
4. While the adhesive is designed to meet the challenges of poorly ventilated areas, sufficient air exchanges are still required to ensure proper curing of any latex-based adhesive.

5. Spread adhesive with the recommended notched trowel leaving ridges of sufficient height to establish complete transfer to back of floor covering. Trowel sizes may need to be adjusted due to subfloor porosity, floor covering backing and open time requirements.
6. Lay most floor coverings into adhesive within 20 minutes. Use the tacky dry installation method when installing non-porous backed carpeting. Lift floor covering periodically to check adhesive transfer to the backing. 100% adhesives transfer is required to promote maximum adhesive bond.
7. Roll carpet using the floor covering manufacturer's recommended roller shortly after installation. Seams require seam sealing.
8. Follow the Carpet and Rug Institute Carpet Installation Standard 2009 where appropriate.

RECOMMENDED SUBSTRATES:

- Concrete
- Portland Based Underlayments
- Properly Prepared Gypsum
- APA Approved Plywood
- Terrazzo
- Fiber Cement Underlayment
- Radiant Heated Subfloors
- Properly Prepared VCT (Single Layer)
- Properly Prepared Sheet Vinyl (Single Layer, fully adhered)

RESTRICTIONS:

1. Do not use to install any vinyl or PVC flooring.
2. For Interior installations only.
3. Do not install over adhesive residue including cutback.
4. Do not install when MVER is over 8 lbs per 1,000 sf per 24 hours, per ASTM F1869.
5. Do not install when relative humidity is over 85%, per ASTM F2170.
6. Do not install when ambient temperature is not between 60^oF & 95^oF.
7. Do not install when ambient relative humidity is above 65%.
8. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

PACKAGING:

- One 4 Gallon Pail

CLEAN-UP:

Remove wet adhesive immediately with a damp cloth. Use Powerhold 050 Cleaner or Mineral Spirits to remove dried adhesive. **CAUTION: Mineral Spirits are flammable. Read and follow all precautions on container label.**



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WARRANTY

Powerhold offers a limited warranty for this product when used in accordance with printed specifications. A copy of the limited warranty can be obtained by calling 844 638-4583(GLUE) or visiting www.powerhold.net.

FLOORING	TROWEL	ESTIMATED SPREAD RATE
Moderate Backed Carpet		13 sq/yards per gallon
Heavy Backed Carpet		8 sq/yards per gallon
Carpet to Cushion in Double Stick		5 sq/yards per gallon
Felt Backed Sheet Flooring / Cushion to Substrate		20 sq/yards per gallon

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