



**Cure Time**  
24 Hrs



**Rolling Loads**  
24 Hrs



**Foot Traffic**  
Immediate Occupancy

## Suitable Substrates

Use on concrete substrates with up to 99% RH for flooring installed on or above grade (per ASTM F2170), and pH up to 12.

Below grade installations are limited to 95% RH and 10 pH.

For PVC modular carpet tile, RH is limited to 95% and pH up to 10.

For Vinyl Sheet and Fiberglass Reinforced Sheet Flooring, RH is limited to 90% and pH up to 10. Please use B4 GLU for overly porous substrates (i.e. gypsum) as per ASTM F2419.

## Cleanup

While wet, always apply soapy water to a clean cloth and wipe away adhesive. When material is dry, use denatured alcohol or appropriate adhesive remover. Do not pour directly onto flooring.

## Storage

Store unopened between 50-90°F. Shelf life is 2 years unopened. Do not allow product to freeze.

## Disclaimer

Users should determine suitability of this information or product for their own purpose or application. Manufacturer is not responsible for the misuse of this product. This adhesive is not a moisture barrier and should not be installed/treated as such. This adhesive is not a substrate moisture sealer and does not form a protective barrier and is only warranted to maintain an adhesive bond when used over substrates specified in this document. ASTM 2659 impedance readings that exceed 4% may void the warranty.

Not a dangerous substance or mixture according to OSHA 29 CFR 1910. 1200.

## First Aid Measures

**Eye contact:** Rinse immediately with plenty of water also under the eyelids, for at least 15 minutes. Do not rub affected areas. If eye irritation persists: Get medical advice/attention.

**Skin contact:** Wash off immediately with plenty of water for at least 15 minutes. In the case of skin irritation or allergic reactions see a physician.

**Inhalation:** Remove victim to fresh air and keep at rest in a position comfortable for breathing.

**Ingestion:** Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Self-protection of the first aider: Use personal protective equipment as required.

## Disposal

Dispose of in accordance with local, regional, national, and international regulations as specified. Read SDS for detailed product information. SDS may be obtained by visiting the website.

**24-HOUR EMERGENCY CONTACT Chemtrec (Transport/Environmental)**  
1-800-424-9300 or 1-703-527-3887 (Outside U.S.)  
Rocky Mountain Poison Center: 1-866-767-5089



# PH-6

## PREMIUM PRESSURE SENSITIVE ADHESIVE

## APPLICATIONS & COVERAGE

LVP, LVT, VCT, SVT, Modular Carpet Tile

Up to 260 sqft/gallon  
1/6" x 1/32" x 1/32" U

1/16" x 1/32" x 1/32" U

Homogeneous and Heterogenous Sheet Goods (porous substrate),  
double stick pad to substrate

Up to 180 sqft/gallon  
1/16" x 1/16" x 1/16" Square

1/16" x 1/16" x 1/16" SQ

Resilient Sheet (fiberglass) and Carpet Tile

Up to 360 sqft/gallon  
3/8" Short Nap Paint Roller



FOR PROFESSIONAL USE ONLY.  
NOT LABELED FOR CONSUMER USE.  
KEEP OUT OF REACH OF CHILDREN.

**4 US Gallons (15.14 L)**



**pH**  
7-12



**RH**  
Up to 99%



**Dry Time**  
30+ Mins



**Working Time**  
12 Hrs

## Instructions & Additional Info

For detailed installation guidelines, approved substrates, proper substrate preparation, technical data sheet, and safety data sheet, please see website.

### APPROVED PRODUCTS:

Luxury Vinyl Tile (LVT), Luxury Vinyl Plank (LVP), Modular Carpet Tile (Approved backings: non-PVC, Polyolefin, Felt, PVC), Vinyl Composite Tile (VCT), Vinyl sheet and Fiberglass Reinforced Sheet Flooring, Double Glue Down Carpet Installations (pad to substrate), Solid Vinyl Tile and Plank.

### INSTALLATIONS:

**DISCLAIMER: FOLLOW THESE INSTRUCTIONS COMPLETELY OR DO NOT USE THIS PRODUCT.**

- \*\*\* If unfamiliar with a product, always perform a bond test. Spread a small area of adhesive and install the desired floor covering into the adhesive to ensure the desired bond is achieved.\*\*\*
- After surface preparation, spread adhesive using recommended trowel or roller as needed for desired flooring type.

### Dry – Set PSA (porous and non-porous substrate)

- Spread adhesive using required tools.
- After spreading the adhesive using the recommended trowel, wait 30-60 minutes for adhesive to flash off. When ready the adhesive will turn translucent and will not transfer to fingertips when touched.
- Working time: 12 hours depending on ambient conditions and porosity of the substrate.
- Only apply as much adhesive as can be installed within a 12-hour period. Protect the adhesive from dust and debris, which will inhibit proper adhesive bond and decrease tack.

### SEMI-WET SET (porous substrates only)

- After spreading the adhesive using the recommended trowel, wait 15-25 minutes for adhesive to flash off installing sheet vinyl into the semi-wet adhesive with transfer to floor covering backing.
  - Working time: 20-30 minutes depending on ambient conditions and porosity of the substrate.
  - Be sure to install flooring during the working time of the adhesive.
- After installation, roll flooring with 75-100lb roller to ensure proper adhesive transfer.
  - Sheet goods: Roll from the center towards the perimeter to allow expelling of trapped air.
  - Check flooring after 2 hours and roll again if necessary.

\*\* Wait 6 hours before heat welding on sheet goods\*\*

\*\* Wait 48 hours before wet mopping, stripping, or finishing the floor\*\*

**NOTE:** Foot traffic may be allowed immediately when installing into dry adhesive. For installations into wet or semi-wet adhesive, allow 12 hours before traffic.

**PRECAUTIONARY NOTE: THIS PRODUCT DOES NOT FORM A MOISTURE VAPOR BARRIER AND WILL NOT PROTECT FLOOR COVERING FROM HIGH MOISTURE AND pH**