



## APPROVED PRODUCTS

- Luxury Vinyl Tile (LVT)
- Luxury Vinyl Plank (LVP)
- Modular Carpet Tile Approved Backings: non-PVC, Polyolefin, Felt; up to 99% RH and up to pH:12, PVC; limited to 95% RH and up to pH:10
- Vinyl Composite Tile (VCT)
- Vinyl sheet and Fiberglass Reinforced Sheet Flooring, Sheet Goods limited to 90% RH and pH:10
- Double Glue Down Carpet Installations, pad to substrate
- Solid Vinyl Tile and Plank



**pH**  
7-12



**RH**  
Up to 99%



**Dry Time**  
30+ Minutes



**Working Time**  
12 Hours



**Cure Time**  
24 Hours



**Rolling Loads**  
24 Hours



**Foot Traffic**  
Immediate Occupancy

## PACKAGING

- 4 Gallon Black Plastic Pails
- 1 Gallon Black Plastic Pails

# PH-6

www.powerhold.com/msds.com  
Technical Services: 1.800.832-9023

## Premium Pressure Sensitive Adhesive

### DESCRIPTION

Powerhold PH-6 Premium Pressure Sensitive Adhesive is a very aggressive, high tack pressure sensitive adhesive engineered for the installation of a wide variety of resilient and modular floor covering types. Powerhold PH-6 is solvent free and offers excellent moisture, pH, and plasticizer resistance complimenting its strong and durable bond between the recommended floor coverings ensuring a long lasting installation.

### COVERAGES

LVP, LVT, VCT, SVT, Modular Carpet Tile

Up to 260 sqft/gallon

1/16" x 1/32" x 1/32" U

1/16" x 1/32" x 1/32" U

Homogeneous and Heterogenous Sheet Goods (porous substrate), double stick pad to substrate

Up to 180 sqft/gallon

1/16" x 1/16" x 1/16" Square

1/16" x 1/16" x 1/16" SQ

Resilient Sheet (fiberglass) and Carpet Tile

Up to 360 sqft/gallon

3/8" Short Nap Paint Roller



### SUITABLE SUBSTRATES

- Concrete substrates (at least 28 days old)
- Below grade installations are limited to 95% RH and 10 pH.
- Cement-based self-levelers/patching compounds
- APA underlayment grade plywood and OSB (per manufacturer recommendation)
- Cement backer board
- Cement terrazzo (properly prepared with waxes and surface finishes removed)
- Existing Vinyl Composite Tile (VCT) free of wax and sheet flooring
- Properly primed gypsum based underlayments that meet the ASTM F2419 requirements for compressive strength
- Fully secured cork underlayments
- Concrete and radiant heated subfloors (should be turned off 24hrs prior to installation)
- Radiant heated substrates – Maximum 85° F

### SURFACE PREPARATION

**NOTE: FOLLOW ALL FLOOR COVERING MANUFACTURERS GUIDELINES. SUBSTRATES MUST BE PREPARED IN ACCORDANCE WITH ASTM F710 AS WELL AS THE FOLLOWING:**

- Concrete substrates must be dry, smooth, solid, structurally sound and level.
- Substrates should be clean and free of dust, dirt, oil, grease, paint, curing agents, concrete sealers; topical or entrained, loosely bonded toppings, adhesive residue, loose particles, and any other substance or condition that may prevent or reduce adhesion.
- Fill all surface cracks, grooves, depressions, non-moving joints with a moisture resistant patching or self-leveling compounds.
- Substrate, adhesive and floor covering must be acclimated in an enclosed building with HVAC in operation for 48 hours prior, during, and continuously after installation is complete.
- Ambient temp must be between 60°-90° Fahrenheit.
- Relative humidity must be between 30-65% during and following installation.
- When installing over radiant heated subfloors, heat should be turned off 24 hours before, during, and after installation. When turning radiant heat back on, do so in 5° increments per hour to desired heat temperature. Floor temperature should not exceed 85° Fahrenheit.
- Please use B4 GLU for overly porous substrates (i.e. gypsum) as per ASTM F2419.

### INSTALLATION INSTRUCTIONS

Follow flooring manufacturer's guidelines for layout, design and any special precautions for installation.

**DISCLAIMER: FOLLOW THESE INSTRUCTIONS COMPLETELY OR DO NOT USE THIS PRODUCT.**

- 1) \*\*\* If unfamiliar with a product, always perform a bond test. Spread a small area of adhesive and install the desired floor covering into the adhesive to ensure the desired bond is achieved. \*\*\*
- 2) After surface preparation, spread adhesive using recommended trowel or roller as needed for desired flooring type.



## SUBSTRATE TESTING

- RH: 99% [ASTM F2170] With Limitations
- Precautionary Note: Powerhold PH-6 is not a moisture mitigation system and should not be used as one. It simply means that the adhesive will hold up under high moisture conditions, however floor covering may have adverse effects.
- pH: Between 7-12 [ASTM F710] With Limitations

**PRECAUTIONARY NOTE: THIS PRODUCT DOES NOT FORM A MOISTURE VAPOR BARRIER AND WILL NOT PROTECT FLOOR COVERING FROM HIGH MOISTURE AND pH**

# PH-6

www.powerhold.com/msds.com  
Technical Services: 1.800.832-9023

## Premium Pressure Sensitive Adhesive

### DRY-SET PSA (porous and non-porous substrate)

- After spreading the adhesive using the recommended trowel, wait 30-60 minutes for adhesive to flash off. When ready the adhesive will turn translucent and will not transfer to fingertips when touched.
- Working time: Up to 12 hours depending on ambient conditions and porosity of the substrate.
- Only apply as much adhesive as can be installed within a 12 hour period. Protect the adhesive from dust and debris, which will inhibit proper adhesive bond and decrease tack.

### SEMI-WET SET (porous substrates only)

- After spreading the adhesive using the recommended trowel, wait 15-25 minutes for adhesive to flash off installing sheet vinyl into the semi-wet adhesive with transfer to floor covering backing.
- Working time: 20-30 minutes depending on ambient conditions and porosity of the substrate.
- Be sure to install flooring during the working time of the adhesive.
- 3) After installation, roll flooring with 75-100lb roller to ensure proper adhesive transfer.
- Sheet goods: Roll from the center towards the perimeter to allow expelling of trapped air.
- Check flooring after 2 hours and roll again if necessary.

**\*\* Wait 6 hours before heat welding on sheet goods\*\***

**\*\* Wait 48 hours before wet mopping, stripping, or finishing the floor\*\***

**NOTE:** Foot traffic may be allowed immediately when installing into dry adhesive. For installations into wet or semi-wet adhesive, allow 12 hours before traffic.

## LIMITATIONS

- Not for exterior installations
- Not for use to encapsulate asbestos
- Not for use when moisture exceeds 4% per ASTM F2659, or Relative Humidity of concrete substrate exceeds 99% (ASTM F2170)
- Not for use where hydrostatic pressure exists
- Do not use if substrate pH is greater than 12
- Concrete substrate must be a minimum of 5° F above dew point
- Substrate temperature must be between 60°-90° F – 30-65% RH
- Do not install over chemically abated substrates
- Do not install flooring in wet adhesive over a non-porous substrate
- Do not install over adhesive residue or cutback adhesive
- Do not allow product to freeze
- Do not use with dimensionally unstable floor coverings
- Do not use over concrete substrates which have been treated with silicates, either topical or entrained

## CLEAN UP

- While wet, use a cloth and soapy water to remove wet adhesive
- When adhesive is dry, use denatured alcohol or appropriate adhesive remover
- Always check for compatibility on a piece of scrap flooring

## STORAGE

- This product should be stored at temperatures between 50°-90° Fahrenheit.
- This product has a shelf life of 2 years