



**POWERHOLD**

# CARPET SEAM ADHESIVE

Adhesivo de costura de alfombra

## DESCRIPTION:

Powerhold 020 Carpet Seam Adhesive is recommended for use in seaming all types of carpet in Direct Glue and Double Glue Down installations, excluding PVC vinyl backs.

## DIRECTIONS:

1. Prepare carpet according to manufacturer's instructions. Refer to installation guidelines CRI Carpet Installation Standard 2009 for additional information regarding subfloor preparations, etc.
2. Apply a bead of seam adhesive along the trimmed edge (one-side) where the face yarn enters the backing.
3. Complete the seam by butting both sections of the carpet together while the adhesive is still wet (within 5-10 minutes).
4. If the seam tends to buckle, relieve the stress on the carpet with a knee kicker.
5. Adhesive smears, as well as dried adhesive, are cleaned with a cloth dampened with Mineral Spirits.
6. Avoid soaking carpet with solvent as the carpet backing can be adversely affected.
7. **Do Not Pour Solvent Directly On Carpet.**

## RECOMMENDED APPLICATIONS:

- Direct Glue Down
- Double Bond

## RESTRICTIONS:

1. For interior installations only.
2. Do not install when ambient temperature is not between 60°F & 95°F.
3. Do not install when ambient relative humidity is above 65%.
4. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

**FOR PROFESSIONAL USE ONLY**

## CLEAN-UP:

Fresh adhesive can be removed immediately with a damp cloth. If adhesive has dried, use waterless hand cleaner, Mineral Spirits, or Powerhold 050 Cleaner. Do not allow solvent to penetrate seams. Solvent will dissolve adhesive bond.

**CAUTION: Mineral Spirits are flammable. Read and follow all precautions on container label.**

**KEEP OUT OF REACH OF CHILDREN.**

## WARRANTY:

Powerhold offers a limited warranty for this product when used in accordance with printed specifications. A copy of the limited warranty can be obtained by calling technical service at 800-832-9023 or visiting [powerhold.com](http://powerhold.com).

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# 020

## TECHNICAL DATA:

BasePolymer:.....	Crumb Rubber Emulsion
Color:.....	Yellow
VOC Content:.....	<1 gram per liter
pH:.....	7.25
Consistency:.....	Liquid
Storage:.....	40°-95°F
Application Temperature:.....	60°-95°F
Traffic Restrictions:.....	Foot Traffic after 12 hours, Heavy Traffic after 24 for wet-set Foot Traffic after 4 hours, Heavy Traffic after 12 hours for dry-set
Open Time:.....	Up to 5-10 minutes depending on porosity and environmental conditions
Freeze/ThawStability:.....	5 cycles @ 20°F

## PACKAGING

One – 32 oz Applicator Bottle

## SHELF LIFE

One Year in Unopened Container

## COVERAGE:

One quart (32 oz.) provides approx. 340 linear feet of a continuous bead