



**POWERHOLD**

# **PRESSURE SENSITIVE ADHESIVE**

**Presión - pegamento sensible**

## **DESCRIPTION:**

POWERHOLD 6600 PRESSURE SENSITIVE ADHESIVE is a versatile, non-flammable, water-based, clear acrylic co-polymer adhesive that can be used “wet or dry” on horizontal surfaces.

Specifically designed for the interior installation of vinyl backed carpet, vinyl backed broadloom carpet and modular tiles, it can also be used to install solid vinyl tiles and POWERHOLD approved pad to substrate in a double stick installation. **DO NOT USE OUTDOORS.**

## **FOR USE OVER:**

Use over APA registered plywood underlayment, hardboard, association grade particleboard, and above or on grade concrete in the absence of hydrostatic pressure, excessive moisture or alkalinity. The pH level of concrete must be between 5 and 10 (do not install if over 10), and moisture level of concrete must be below 5 lbs./1000 sq. ft./24 hours using an anhydrous calcium chloride test kit according to ASTM F-1869 test method. Can be used over non-porous sub floors (see installation section).

## **PRIOR TO INSTALLATION:**

Floor must be clean, level and dry. Remove all foreign substances such as wax, grease, dirt and any substance or chemical that would interfere with a good bond. Fill all holes and cracks with a cement based patching compound. Sand high spots.

## **INSTALLATION INSTRUCTIONS:**

The adhesive, substrate, and floor covering should be acclimated to acceptable temperature and humidity for a minimum of 24 hours before, during, and after the installation. Temperature should be between 65°F and 95°F and humidity should not exceed 65%.

1. Apply adhesive with a roller, brush or trowel (1/16”x1/16”x1/16” square notch), depending on surface and strength of bond desired.
2. Used “dry” it is a releasable and rebondable, pressure sensitive adhesive for vinyl back carpet tiles and pad-to-floor in double stick installations. For a releasable bond, 6600 may be applied to porous or non-po-

rous surfaces and allowed to dry “tacky.” Tiles may be removed as needed to change the pattern or to replace worn tiles.

3. When used “wet” the water in the adhesive must have an avenue of escape (one surface must be porous), and the bond created will be permanent.

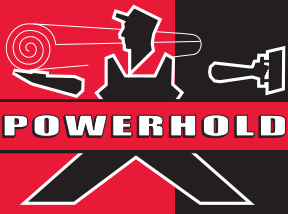
4. Install flooring according to manufacturer’s recommendations. Adhesive will remain tacky up to 24 hours in a clean, dust-free environment.

**Clean Up:** Use warm water while wet. Use POWERHOLD Cleaning Solvent when dry.

## **CAUTION:**

**DO NOT** take internally. If swallowed, **DO NOT** induce vomiting. Call a physician immediately. **KEEP OUT OF REACH OF CHILDREN.**





# 6600

## TECHNICAL SPECIFICATIONS

For Product No.: ..... 6600  
Powerhold Trade Name: ..... Pressure Sensitive Adhesive  
VOC's: ..... Negligible  
Base: ..... Acrylic polymer, resin blend  
Color: ..... Light Yellow  
Consistency: ..... Smooth, low viscosity paste  
Open Time: ..... Several Hours under normal conditions  
Flammability: ..... Non flammable  
Freeze Thaw Stability: ..... Stable  
Clean Up -  
When Adesive is wet: ..... Warm Soapy Water  
When Adesive is dry: ..... Powerhold 50 Cleaning Solvent

## PACKAGING

4 Gallon (15.14L) and 1 Gallon (3.785L) Black Plastic Pails

## SHELF LIFE

1 - Year when stored in original, unopened container

## COVERAGES (APPROXIMATE)

**1/16" x 1/16" x 1/16"**

Up to 250 sq. ft./gal  
Up to 6.1 sq. meters liter  
1.6mm x 1.6mm x 1.6mm  
• Felt-Backed Vinyl Sheet Goods  
Pad to Floor (Double Glue)